



R - H PRODUCTS COMPANY, INC *Specialty Adhesives*

308 OLD HIGH STREET ACTON, MA 01720 • (978) 897-8000 ph • (978) 897-0269 fax
www.rhadhesives.com • sales@rhadhesives.com

HH-66 VINYL CEMENT

Technical Data:

Base:	Thermoplastic elastomer
Solvent:	MEK, Acetone, Toluene
Color:	Clear
Viscosity:	Medium, 1100 – 1300 cps.
Application:	Brush or Roller
Solids:	15% ± 1% (approx.)
Wt. per Gal.:	8 lbs (approx)
Temperature Range:	-30° to 150°
Flash Point:	22° F
Shelf Life:	18 to 24 months
Tack Life:	2 to 5 minutes

Precautions:

- Danger – Flammable Mixture
- Do not use near fire or flame
- Use with adequate ventilation
- Vapor may cause flash fire
- Avoid prolonged breathing of vapor
- Avoid contact with eyes and skin

Federal Stock # 8040-01-340-1575X3

NSN/LSN # 9Q8040-LL-N91-0475

General Description:

HH-66 is a superior quality, fast drying adhesive. It is used extensively for bonding vinyl coated and vinyl laminates to themselves or to various other materials. HH-66 is also used to bond urethanes, vinyl foams and films, rigid plastics, synthetic fabrics, wood, leather, metals and nitrile foam.

HH-66 dries quickly with a very strong, yet flexible bond. It is not effected by weather and temperature extremes and is highly resistant to oil, fuel, grease and many other chemicals.

HH-66 is waterproof and can be used to repair material under water.

Application is by brush, roller or squeeze bottle. Dried films may be reactivated to the tacky state by high heat or HH-66 Thinner.

Applications:

HH-66 is widely used in the manufacture and repair of:

Tarps, pool covers, furniture, sport domes, inflatables, signs & banners, matting, tension structures, sporting goods, protective linings, liners, awnings, trailer covers, footwear, flexible hose, industrial curtains, boat covers and vinyl repair kits